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RB23003267
Job Sheet 190847



Part No: RB23003267

Job Qty: 2 pcs

Part Name: Power Turbine Support Cleaning C-18, C-20 & C-28



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/19

Job Tracking No:

Due Date: 4/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description: *order 13401*

Note: DWG RB23003267 Rev.4 IPP Rev. A 19.02.13 New Issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	4/10/19	4/10/19	0.00	0.25	Small Fab - 1		DAS
							Small Fab - 2		71
							Small Fab - 3		9-89
							Small Fab - 4		
							Small Fab - 5		19-4-15
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	4/10/19	4/10/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		DAS
							QC 5 - 50		40
							QC 5 - 30		9-89
120	QC	2 pcs	4/10/19	4/10/19	0.00	0.00			
130	Packaging 3-1 - Stock - B4B	2 pcs	4/10/19	4/10/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		28

Date: 04/15/19

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Container No: S172558



Part: RB23003267

Job No: 190847

Serial No/Batch: S172558

Revision: 4

Inspector:

Exp Date:

Instructions:

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	4/10/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

APR 18 2019
DAS
70
9-89

Part Op 100 - Pick and pack as per drawing.
Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
K206	Flambeau Plastic Box (Clean Out)	2 Ea (1 ea)	100-Small Fab - 1	S127655
PAD210	Foam Ø1 X 1	.4440 sf (.222 ea)	100-Small Fab - 1	S021250 / S169132
RB23003267-1	Clean Guide	2 pcs (1 ea)	100-Small Fab - 1	S165940
RB23003267-11	#12 Drill Bit & Block Assembly	2 pcs (1 ea)	100-Small Fab - 1	S165940
RB23003267-13	Hack Saw Blade-6"	2 pcs (1 ea)	100-Small Fab - 1	S156684
RB23003267-3	#56 Drill Bit & Block Assembly	2 pcs (1 ea)	100-Small Fab - 1	" S171223
RB23003267-5	#52 Drill Bit & Block Assembly	2 pcs (1 ea)	100-Small Fab - 1	" S171330
RB23003267-7	#27 Drill Bit	2 pcs (1 ea)	100-Small Fab - 1	" S171333
RB23003267-9	#22 Drill Bit & Block Assembly	2 pcs (1 ea)	100-Small Fab - 1	" S171335
RB23007615-15	Wire	8 ft (4 ea)	100-Small Fab - 1	S097885

GA152B
CORNER
GA139D
"
"
"
"
"
"
GA119

S171336
S171325
S171330
S171335

OK

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	K206	2	13	0
	PAD210	0	5	0
	RB23003267-1	2	0	0
	RB23003267-11	2	0	0
	RB23003267-13	2	0	0
	RB23003267-3	2	0	0
	RB23003267-5	2	0	0
	RB23003267-7	2	0	0
	RB23003267-9	2	0	0
	RB23007615-15	8	152	0
Part Specifications				
Specifications could not be found.				

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